

INSTALLATION INSTRUCTIONS

YZ250-450F FLYWHEELS

STEP 1: BEFORE YOU BEGIN

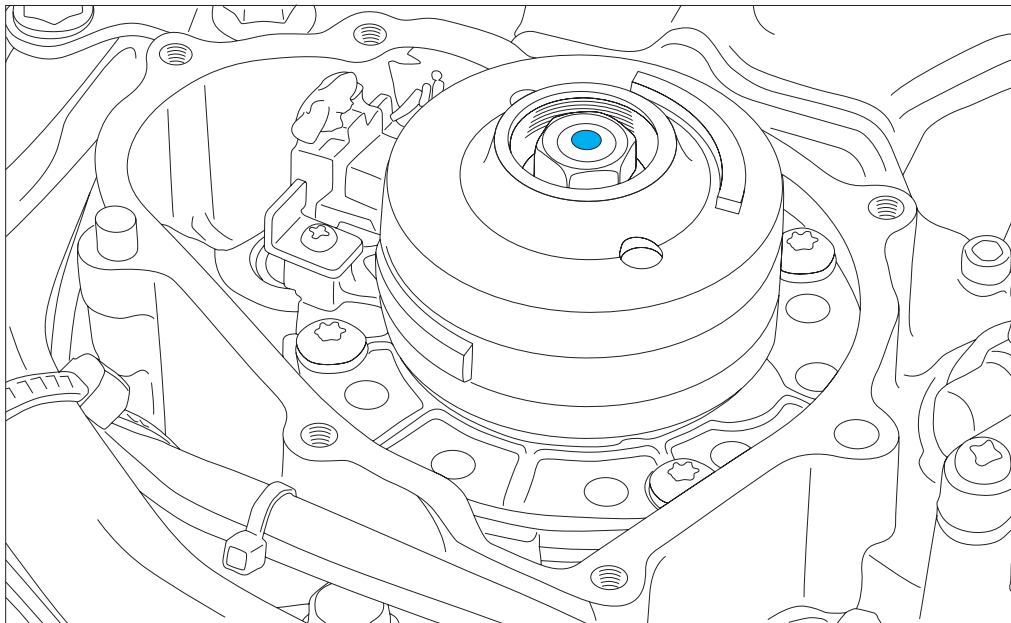
WARNING:

ALL TRAILTECH FLYWHEELS WILL CHANGE THE PERFORMANCE OF YOUR VEHICLE. It is highly recommended that you spend the time necessary to familiarize yourself with the performance changes, and become comfortable with the way the bike produces power with the new part.

A YZF flywheel puller [6200-P01] is required. A gasket [6200-G01] may be necessary. An impact ratchet is also highly recommended.

STEP 2: INSTALL FLYWHEEL

1. Drain 20% of the oil from the bike first.
2. Shut the gas supply off on the bike, then lay it over on its side. A small amount of gas will leak from the overflow tubes when the bike is first laid down.
3. Remove shifter.
4. Remove 8 bolts holding the side cover on (no need to remove one of the oil filter bolts).
6. Disconnect clutch cable and lay cable out of the way.
7. Remove side case and lay it next to the main case. TAKE CARE - do not allow the two alignment pins to come loose from the side case. They CAN stay in the side case or in the main case, but you don't want them to fall out and get lost; or, even worse, dropped in the oil for later consumption by the motor!!
8. Use a 17mm socket and impact ratchet to remove the flywheel retaining nut. If an air ratchet is not available, hold the rear wheel while removing the 17mm flywheel nut.
9. Use flywheel puller to remove the flywheel.
10. Install new flywheel and torque flywheel bolt to OEM torque specifications. Do not use thread locking compound.
12. Replace the side case. Use a new gasket if necessary. Torque side case bolts to 7 foot pounds. Do not overtighten these bolts!
13. Replace the shifter. Make sure the bolt threads in smoothly - cross threading is easy.



LIMITED WARRANTY

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